



We solve problems

W+S Drill Bit NK-2F

Center drill to separate rivet connections



Engineered by WSE Germany

✓ Steel – Steel

✓ BTR -USIBOR / THLE / BORON / HLE

✓ Steel – Aluminium

✓ Aluminium – Steel



Absolute precise guidance and drilling - **without** center punching!

Tech. Data

Dimensions: Ø 6,7 x 44 mm

recom. Speed: < 2,000 rpm/min

Art-N° 627001

Accessories

Drill Bit Extension VD 305

Art-N° 608012

BTR-Fluid - Cutting oil

Art-N° 628000

1. **Boring** the rivet to separate the rivet connections and at the same time

2. **Pre-drilling** for the new replacement rivet

sb02/2010 Art-N° 910014